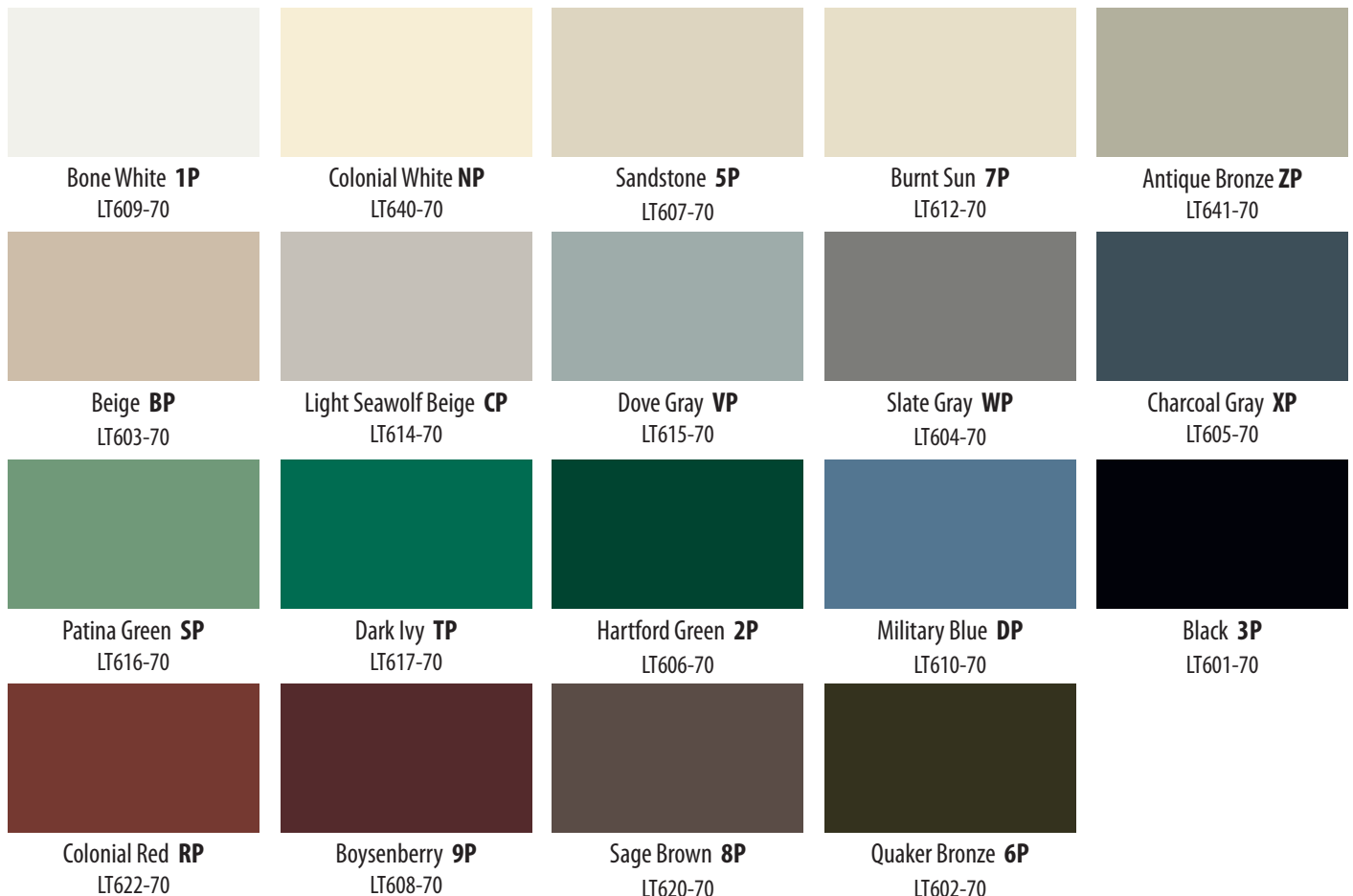


### Anodized Finishes



### Standard Painted Colors – 70% PVDF



NOTE: Colors shown are not exact and are intended for planning purposes. For actual job, Tubelite® will supply Linetec color chips.

## Finish Color Guide Chart

Depend on Tubelite® for detailed information on the performance, integrity, and weatherability of anodized finishes, and for specifications on the color retention, erosion resistance, and gloss retention of painted finishes.

Finish Colors					
	AAMA Code	Code Performance	Content	Applicable Warranty	Tubelite® Colors Available
ANODIZED	611	Anodized aluminum provides and maintains a superior level of performance in terms of film integrity, exterior weatherability, and general appearance for many years.	Two-step electrolytic anodizing process	Standard Linetec 5yr. warranty applies on Class I anodize 3	<b>Standard Finishes:</b> Clear - Class II ..... C2 Dark Bronze - Class I ..... DB
				Standard Tubelite 2yr. warranty applies on Class II anodize	<b>Special Finishes:</b> Clear - Class I ..... C1 Light Champagne - Class I ..... LC Champagne - Class I ..... CH Light Bronze - Class I ..... LB Medium Bronze - Class I ..... MB Extra Dark Bronze - Class I ..... EB Black - Class I ..... BL Copper - Class I ..... CA
PAINTED	2605	Co 10 yrs – Fade = 5 Delta E Ch 10 yrs – Chalk = 8 Gl 10 yrs – 50% retention Er 10 yrs – 10% loss SS 4,000 hrs Hu 4,000 hrs	70% PVDF	10-Yr Linetec Warranty ✓	<b>Standard Finishes:</b> Bone White ..... 1P Colonial White ..... NP Sandstone ..... 5P Burnt Sun ..... 7P Antique Bronze ..... ZP Beige ..... BP Light Sea Wolf Beige ..... CP Boysenberry ..... 9P Dove Gray ..... VP Slate Gray ..... WP Charcoal Gray ..... XP Patina Green ..... SP Dark Ivy ..... TP Hartford Green ..... 2P Military Blue ..... DP Colonial Red ..... RP Sage Brown ..... 8P Quaker Bronze ..... 6P Black ..... 3P
	2604	Co 5 yrs – Fade = 5 Delta E Ch 5 yrs – Chalk = 8 Gl 5 yrs – 30% retention Er 5 yrs – 10% loss SS 3,000 hrs Hu 3,000 hrs	50% PVDF	5-Yr Linetec Warranty ✓	<b>Custom Finishes:</b> Nearly unlimited in-house blendable and order-out paints include 2, 3 and 4-coat finish types
	2603		Baked Enamel	1-Yr Linetec Warranty (Adhesion only)	<b>Custom Finishes:</b> Nearly unlimited in-house blendable shades

<b>KEY</b>	Co = Color Retention	SS = Salt Spray
	Ch = Chalk Resistance	Hu = Humidity
	Gl = Gloss Retention	= Tubelite Standard Color Palette
	Er = Erosion Resistance	

<b>NOTE</b>	Class I = Minimum 0.7 mil thickness
	Class II = Minimum 0.4 mil thickness
	✓ = Extended Warranty Available (Contact Tubelite Inc.)

### Eco-Friendly Finishes

Beyond being compliant, Tubelite's sister company Linetec captures and destroys the Volatile Organic Compounds (VOCs) present in solvent-borne paints during the finishing process. 100% of the solvents are captured from the painting operations, and destroyed with a \$2 million "oxidizer", which burns the VOC's at 1500 degree heat, converting them to harmless water vapor. In doing so, our liquid-paints are just as VOC-free to the environment as powder or waterborne paints.

At Linetec's anodize operations, the process does not use heavy metals or toxins and is environmentally friendly. Anodized aluminum is 100% recyclable and uses simple water-based chemistry that can be treated easily and releases no harmful by-products. Linetec's voluntary commitment to a clean and healthy environment goes well beyond industry standards or regulatory requirements.